



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D2932-1BL
Job Sheet 204061



Part No: D2932-1BL

Job Qty: 2 pcs

Part Name: Saddle LH Out, 206



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/2/19

Job Tracking No:

Due Date: 12/4/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D2932 REV.C IPP: B 00.06.26 New DWG rev, (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM IPP
REV:D 15.10.09 ADDED BL DD VERF:JLM IPP REV:E 16.01.22 PAR16-484 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
135	Rework - 1 - Startup	2 pcs	12/4/19	12/4/19	0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		DAS 41 DEC 02 2019
							Small Fab - 7		9-89
							Small Fab - 8		
							Small Fab - 9		DAS 41 DEC 02 2019
142	Spray Paint - 2 - B4B	2 pcs	12/4/19	12/4/19	0.00	0.50	Spray Paint - 1 - B4B		
							Spray Paint - 2 - B4B		9-89
							Spray Paint - 3 - B4B		
							Spray Paint - 4 - B4B		
145	QC 14	2 pcs	12/4/19	12/4/19	0.00	0.00	QC 14 - 15		
							QC 14 - 2		
							QC 14 - 34		
							QC 14 - 41		
							QC 14 - 51		
							QC 14 - 58		
							QC 14 - 59		
							QC 14 - 9		
							QC 14 - 68		
							QC 14 - 40		DAS 40 JAN 02 2020
							QC 14 - 19		9-89
							QC 14 - 43		
							QC 14 - 24		
							QC 14 - 61		
							QC 14 - 81		
170	Packaging 3-1 - Stock - B4B	2 pcs	12/4/19	12/4/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

Plex 12/2/19 12:32 PM dart.lacelle.linda



Container No: S236646



Part: D2932 - 1BL

Job No: 204061

Serial No/Batch: S236646

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 12/02/19

				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	74 JAN 03 2020
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	2 pcs	12/4/19	0.00 0.00	QC 21 - SA - 21	JAN 03 2020 DAS
				QC 21 - SA - 70	70
				QC 21 - SA - 53	9-89
Part Op 135 - PULL FROM STOCK, SCUFF PAINT BLUE BATCH: Descriptions: 142 - PRIME AND PAINT; ***MASK HOLES AS PER DWG***PRIME; Tempo Grey 4500PB-40B BATCH: <u>5171337</u> PAINT; Blue - PPG Delfleet 5.0 DFT-005 FBC Blue base coat BATCH: <u>5187836</u> CLEAR; PPG Delfleet Clear F3921, mixed with Flattening Binder F3118 ('BL' per 4.7.2) BATCH: <u>5173359</u> 145 - QC14- Inspect Spray Paint 170 - (Identify as per dwg & Stock Location: _____) 180 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2932-1RLC	Saddle LH Out, 206	2 pcs (1 ea)	135-Rework - 1 - Startup	B142272	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
135-Rework - 1 - Startup	D2932-1RLC	2	5	0	
Part Specifications					
Specifications could not be found.					